

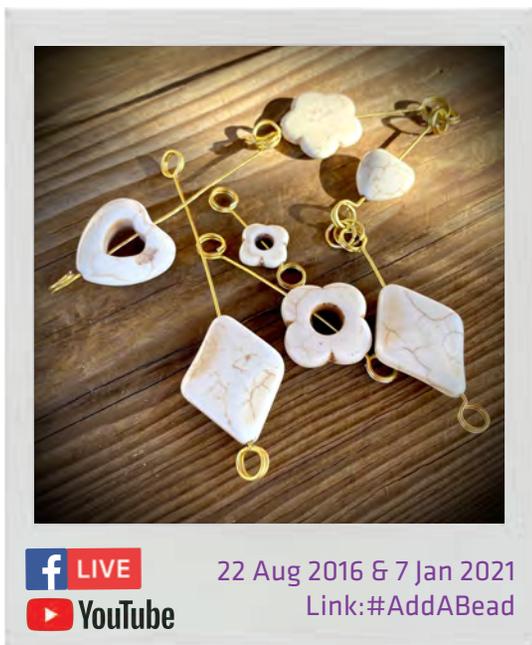


BRENDA SCHWEDER
JEWELRY

AddABead KineticLink Necklace

#addabeadkineticlinkjohnbead #addabeadntaj
#neckarcfindingjohnbead #neckarcfindingntaj

[Looking for a loadable link that creates a HUGE impact, but that's super quick-n-easy? Try this AddABead Kinetic Link as the perfect foil for those stunner focal beads or found objects you want presented front and center!]



Materials

- Aluminum Wire, 18g.*, gold [SKU 74720002-01]
- Aluminum Wire, 12g.*, gold [SKU 74720001-01]
- Earth's Jewels, White Magnesite mix, 100g. pkg. [SKU 27600650-07]

Tools

- John Bead Pro Line Pliers/Cutter Set [SKU 74527341]
 - Round nose [SKU 74527301]
 - Chain nose [SKU 74527300]
 - Side-cutter [SKU 74527320]
- Mandrel, 1/4" [or similar]
- Nylon Jaw Pliers [SKU 74527322]
- Needle file/Wire Rounder
- Metal Complex Hammer, nylon [SKU 74529456]
- Metal Complex Bench-block, 4" [SKU 74529401]



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ESTABLISHED 1954

Directions

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Form the Links

1. Cut a variety of lengths of 18 g. wire to total the number of beads you'll be using. Use the AddABead Kinetic Link pattern to gauge which length will fit which beads. [Note: package assortments will vary, so count and divide by size before cutting all your wire lengths.]
2. Straighten each wire length with a nylon jaw pliers and trim each end flat with a side cutter.
3. Round each end of each length with a needle file or wire rounder.
4. Form a plain, wrapped or SplitRing Loop to one end of each wire length using the widest part of the round nose pliers [approximately 1/4" wide].
5. Bend a right angle at the base of the loop to make a Lollipop-on-Top angle.
6. Load a gemstone/s to fit.
7. Form a second SplitRing Loop to the remaining end and bend another Lollipop-on-Top angle to finish.
8. Harden with a nylon hammer and bench-block, moving the bead to access the entire link.

Form the JumpRings

1. Form a coil with a 1/4" inner diameter measurement on any 1/4" form [NTaj! peg, bail-making pliers, rod, etc.]
2. Cut the jump rings from the coil with the semi-flush cutter.
3. Repeat as needed to create enough jump rings to total a pair of jump-rings between each link.

Assemble the Necklace

1. Arrange the links as desired in a large circle, positioning the longer links at each side for better drape around the neck and bottom while also keeping in mind bead orientation [i.e. you may want motifs like hearts upright].
2. Open and close a single jump ring around two split-ring loops.
3. Add second jump ring to match.
4. Continue until all the links are connected and the entire necklace is assembled.

Bonus Option: NeckArc Finding

1. Cut an 18" length of 12g. [or 14-16g.] wire and trim each end with a side cutter.
2. Form built-in hooks at each end with round- and chain-nose pliers.
3. Form into a large arc [use a large tin, coffee can or NTaj! ArcMakr setup].
4. Hammer to harden and texture, making sure to form with hooks flat to each side.
5. Form to body shape.

Notes:

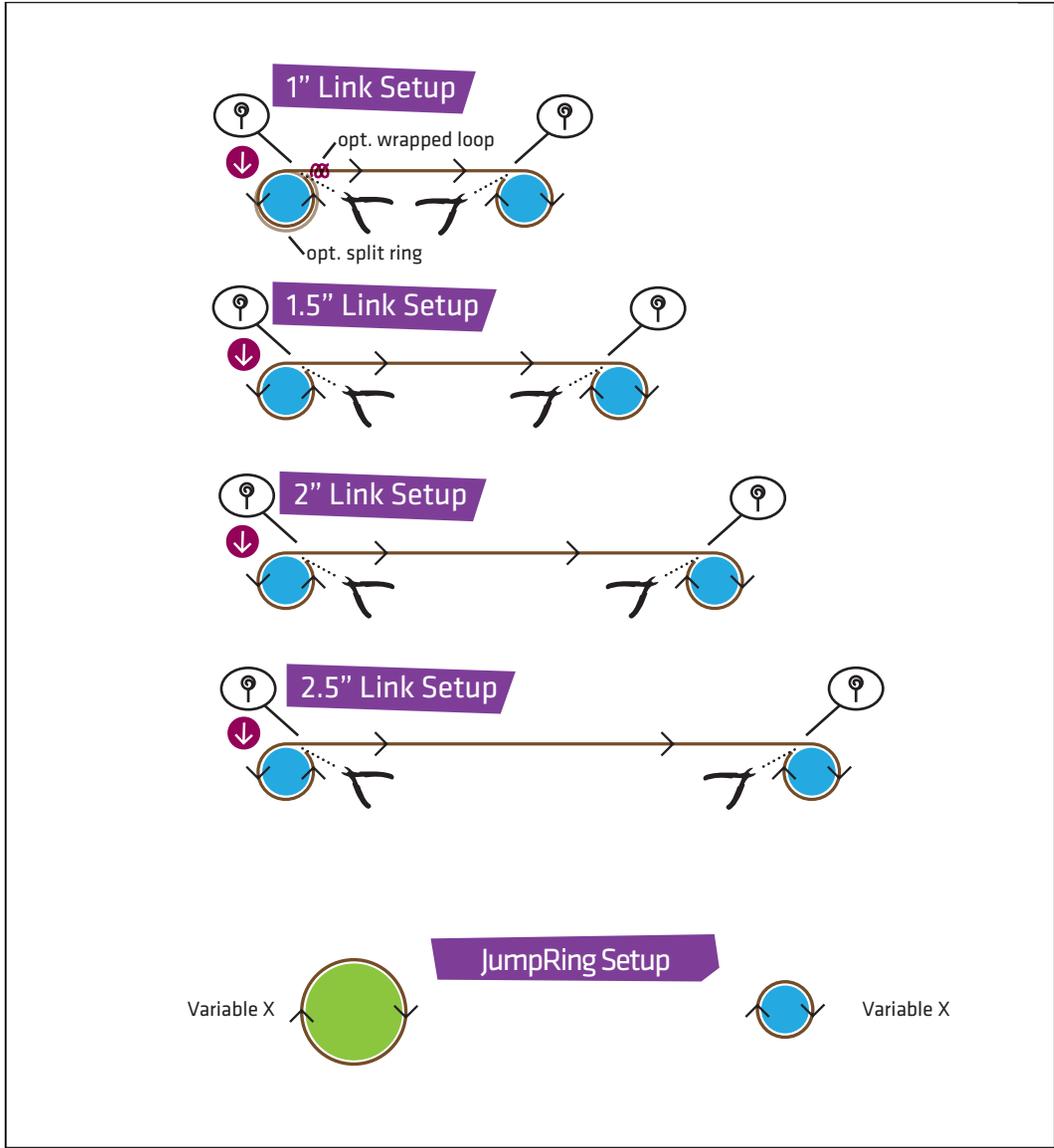
18 g. will fit through the holes of these Earth's Jewels gemstone beads (and most beads), however, do check whether the wire you've chosen slips easily through the gemstones as drilled. Should the fit be tight or will not pass, it may be necessary to choose alternate beads as thinner wire may not be strong enough.



Brenda Schweder
for John Bead Corporation

7 Jan 2021
f LIVE
YouTube Link: #AddABeadJohnBead

Link Setup Length of Opening	Loop Length Totals (2)	Total Wire Length: Plain Loop Version	Total Wire Length: Wrapped/SplitRing Loop Version
1"	1 1/2" =	2 1/2"	4"
1 1/2"	1 1/2" =	3"	4 1/2"
2"	1 1/2" =	3 1/2"	5"
2 1/2"	1 1/2" =	4"	5 1/2"



Measurement Legend

- 1/32"
- 1/16"
- 1/8"
- 3/8"
- 5/8"
- 7/8"
- 3/16"
- 1/4"
- 1/2"
- 3/4"
- 1"

-  - Start Here
-  - Lead Length / Direction
-  - Wrap / Bind
-  - End / Cut Here
-  - Mirror Image
-  - Build Out / Build In
-  - Lollipop On Top

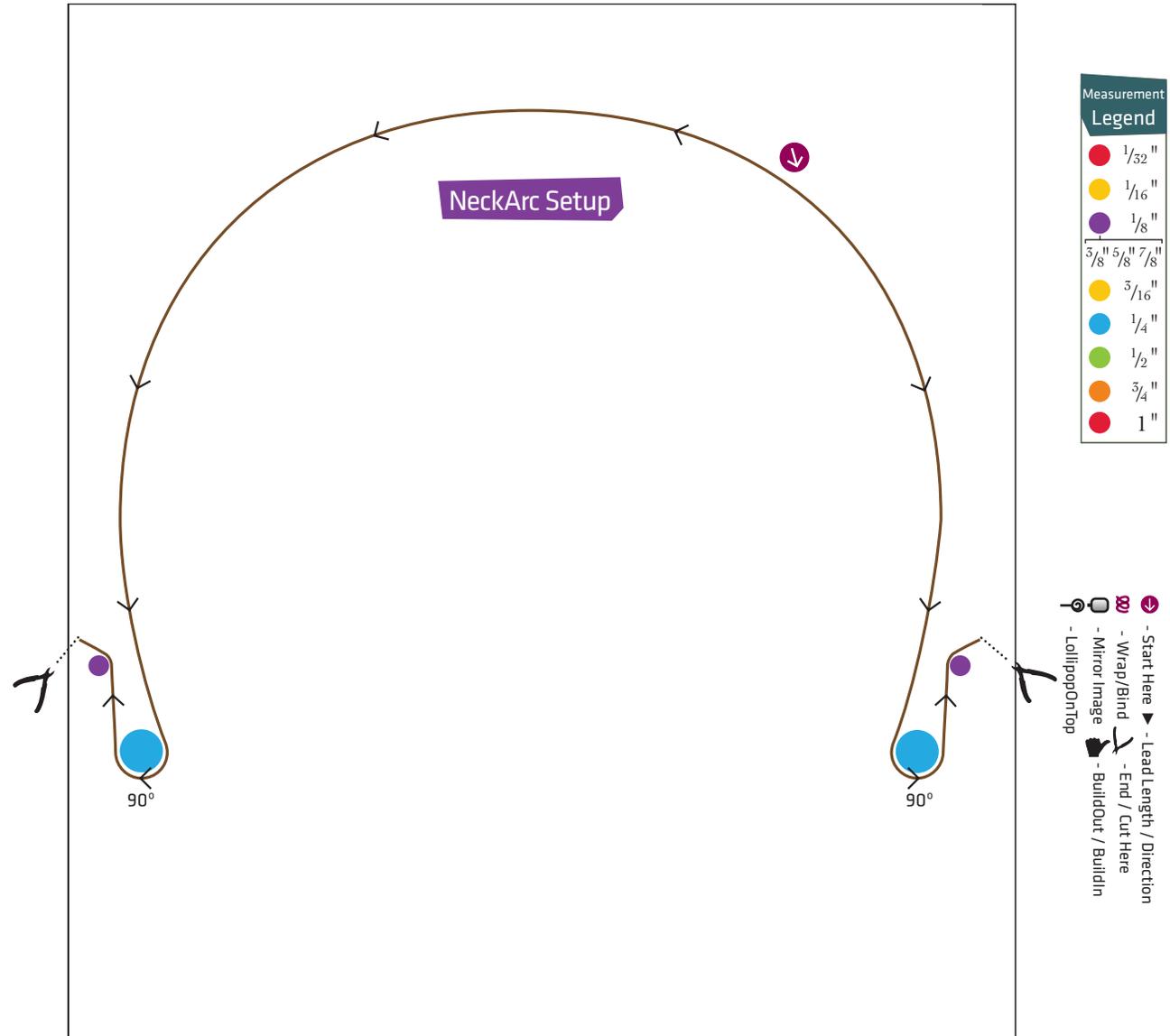
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NeckArc Finding 



NeckArc Setup
FocalWire
(16") length, 6" ▶
14-16g steel
12-14g other

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