

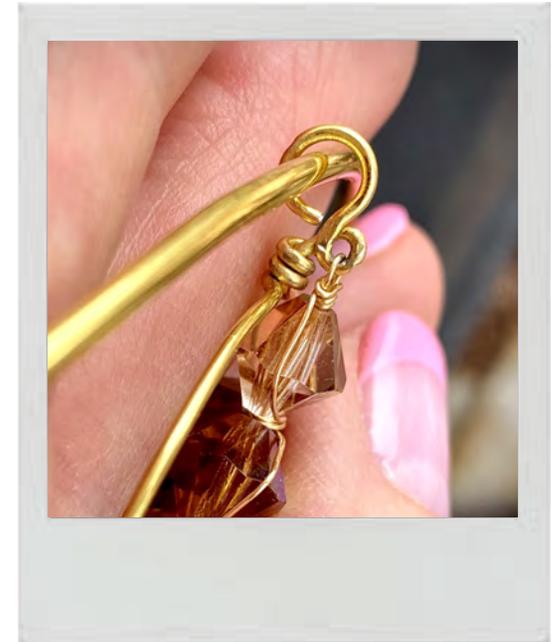
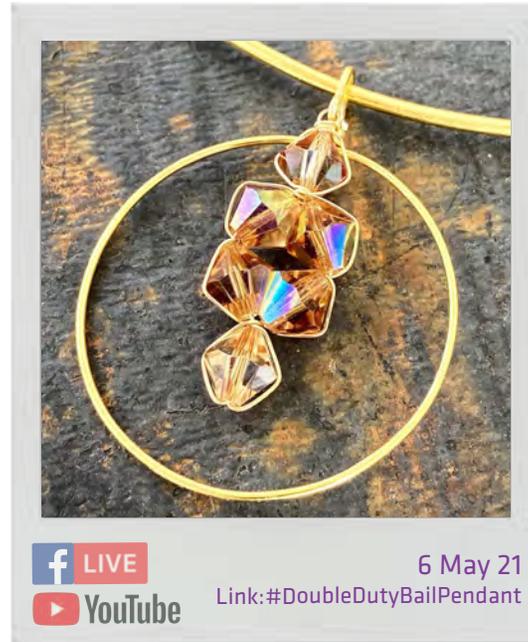


BRENDA SCHWEDER
JEWELRY

DoubleDuty BailPendant (#18-21)

#doubledutyjohnbead #doubledutyntaj

[There is just so much here to unpack! Firstly, how can you not be wowed by this Preciosa crystal focal in all its minimal, yet amazing gorg-iosity (LOL!)? (Reminds me of a beader's peyote stitch, although the stitchers I know would probably laugh me off the jewelry-island for saying so!) Then, I devised this surprisingly simple pendant as a frame, but if you look closer, you see a little extra loop-de-loop that presents the light-filled lovely with just enough "forward face" to catch your viewers eye and hold it tight!]



Materials

- Aluminum Wire, 18 gauge
 - Gold [SKU 74720002-01]
- Gold-tone brass wire, 26 gauge
- Preciosa [Bi-cone] Rondells, 8mm:
 - Lt. Colorado [SKU 632 41400-24]
 - Celsian, Halfcoated [SKU 45s 69 302 0800 1507]

Tools

- John Bead Pro Line Pliers/Cutter Set [SKU 74527341]
 - Round nose [SKU 74527301]
 - Chain nose [SKU 74527300]
 - Side-cutter [SKU 74527320]
- Nylon Jaw Pliers [SKU 74527322]
- Metal Complex Hammer, nylon [SKU 74529456]
- Metal Complex Bench-block, 4" [SKU 74529401]
- DoubleDuty BailPendant pattern [Hand Tool version @ Bead Projects & PDF's from John Bead Facebook group] or [Jig version @ www.BrendaSchweder.Etsy.com]



B R E N D A S C H W E D E R
J E W E L L E R Y

DoubleDuty BailPendant (#18-21)

John Bead
ESTABLISHED 1954

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Directions

Create the WirePeyote Preciosa Pendant

1. Cut a 12" length of 26-gauge brass wire with a cutter and form a 1/16" inner-diameter [ID] loop to the center of the wire referencing the WirePeyote Preciosa Pendant Setup from the pattern and finish it with two full-twists.
2. Load one Lt. Colorado crystal to both wire-ends and shim-them-up to the bottom of the loop, taking up any slack and seating the crystal close to the loop.
3. Separate the wire tails beneath the crystal and load two Celsian crystals each to both wire tails, forming a square by tightly taking up any slack in the wire and creating a crisp corner between them. Form a full-twist to connect the wires beneath the square.
4. Load the final Lt. Colorado crystal to both tails. [Note: Straighten the wire with a nylon-jawed pliers if necessary.]
5. Bend crisp angles to each wire tail and [working upward] follow both sides of the bottom crystal with straight spans, and form a half-twist with each tail just above the top of each crystal, ending a wire-tail toward opposite sides of the crystal element.
6. Continue up the outside of the crystal element, keeping straight spans and forming tight half-twists above the next crystal pair.
7. Repeat Step 5 once more above next crystal pair.
8. Repeat Step 6 once more above the top crystal, this time wrapping tightly around the bottom of the loop created in Step 1.
9. Cut close and deburr the ends with a wire rounder or needle file and burnish the ends close to the twists.

Create the DoubleDuty Bail Frame

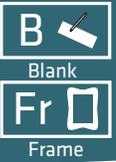
1. Cut a 10" length of 18-gauge aluminum wire.
2. Referencing the DoubleDuty BailPendant Setup, form a bail frame to match, creating a 1/16" ID loop and 1/8" ID loop to the top end.
3. Create a tightly wrapped loop just below the small loop with the remaining end.
4. Cut and deburr the ends with a wire rounder or needle file. [Note: Tweak or re-form the larger loop [now bail] and the frame to make a perfect hoop in case the wire has de-formed.]
5. Hammer flat and harden with a nylon hammer and bench block.

Assemble the Finished Pendant

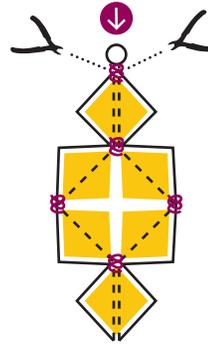
1. Open and load the loop of the crystal pendant into the small loop of the bail frame as you would a jump-ring, by carefully twisting the smaller bail loop to the side to allow the pendant loop access. [Note: You'll first need to bypass the larger loop/bail.]
2. Close and flatten the small loop to encase the pendant.

Brenda Schweder
for John Bead Corporation

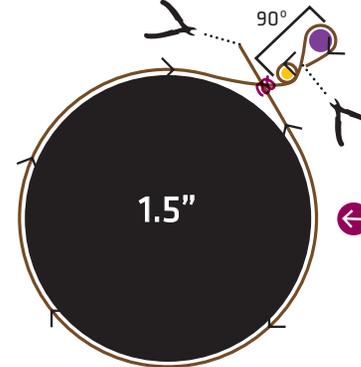
DoubleDuty BailPendant



WirePeyote Preciosa
Pendant Setup



BailPendant Setup



Measurement Legend

●	1/32"
●	1/16"
●	1/8"
●	3/8"
●	5/8"
●	7/8"
●	3/16"
●	1/4"
●	1/2"
●	3/4"
●	1"

- Start Here
- Wrap/Bind
- Mirror Image
- LollipopOnTop
- Lead Length / Direction
- End / Cut Here
- BuildOut / BuildIn

•BailPendant Setup
FocalWire
(10") length, 2"▲
18g steel
16g other

•WirePeyote
Preciosa Pendant
Setup
BindingWire
(12") length,
center wire
28g steel
26g other

Print at 100%



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